

MasterBrace[®] LAM

High Strength and High Modulus Unidirectional Pultruded Carbon Fiber Laminates for strengthening reinforced concrete structures

DESCRIPTION

MasterBrace LAM is high strength or high modulus unidirectional pultruded carbon fiber laminates in **MasterBrace FRP System**.

FIELDS OF APPLICATION

- Increasing flexural strength of concrete beams
- Increasing flexural strength of concrete slabs under heavy machine loads
- Increasing rigidity of beams and slabs against bending deformations
- Increasing flexural strength of concrete slabs damaged with ventilating channel openings, stairs and elevator holes etc
- Increasing flexural strength of concrete beams and slabs under increased service loads (change of usage etc.)
- Decreasing disturbing effect of vibrations on concrete slabs caused by mechanical equipment

FEATURES AND BENEFITS

- Light and easy to carry
- Easy to cut and re-shape
- Easy to design (Unidirectional laminates and similar elasticity modulus with steel)
- Does not increase the dead load of the structure
- Decreases the bending deformations in the slabs and beams
- Flexible application method allows building operation to continue

APPLICATION PROCEDURE

Preparation of substrate

The mineral based substrates (concrete & brick) must be sound, clean and dry. The concrete should be free of frost, curing membranes, waterproofing treatments, oil stains, laitance, friable material and dust. If there is a water leakage it must be drained or properly sealed. In case of low strength concrete (<1.5N/mm²), the loose concrete must be broken out and the

surfaces should be reprofiled with structural repair mortars from the **MasterEmaco S** range. Before the **MasterBrace SAT** application let repair mortars cure for at least 7 days. FRP sheets should be free of oil stains and dust. Contact BASF Technical Services Department for advice on preparation.

Before the adhesive application let the repair mortars cure at least 7 days at 20°C. FRP sheets should be free of oil stains and dust. Contact BASF Technical Services Department for advice on preparation.

Application method

MasterBrace ADH 4000 should be applied to the prepared surfaces and to FRP laminates by using a steel spatula or steel trowel. Application thickness should be between 1.0-2.0 mm. In the following 10 minutes (at 25°C) FRP laminates should be placed on to the substrate and pushed onto the laminates with a stiff roller (polyamide, steel etc.) for preventing possible air gaps between the laminate and substrate. For further details please refer to **MasterBrace ADH 4000**.

WATCHPOINTS

MasterBrace FRP applications should be done by approved experts. Work clothes, protective gloves, glasses and masks must be used during the application. Do not touch the fibers without gloves. Consult to the BASF Technical Services Department for advice on application method.

CLEANING OF TOOLS

After the application all tools should be cleaned with a proper detergent or solvent such as thinner.

PACKAGING

- Length - 100 m rolls.
- 200 m rolls (only for 20mm x 1.2 / 1.4)

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TYPICAL PROPERTIES*

	MasterBrace LAM 50/1.2 CFS	MasterBrace LAM 50/1.4 CFH	MasterBrace LAM 100/1.2 CFS	MasterBrace LAM 100/1.4 CFH
Elasticity Modulus (N/mm ²)	165,000	210,000	165,000	210,000
Tensile Strength (N/mm ²)	3,000	2,800	3,000	2,800
Elongation at Break (%)	1.5	1.4	1.5	1.4
Thickness S (mm)	1.2	1.4	1.2	1.4
Width (mm)	50	50	100	100
Cross Section Area (mm ²)	60	70	120	140

*Other dimensions available, please contact BASF for further information

STORAGE

Store in original container in cool (+5°C to 30°C) and dry indoor conditions.

SAFETY

- Always wear gloves, goggles and suitable work clothes during mixing in order to avoid contact with the skin.
- In the event of accidental contact, thoroughly wash the affected parts with water and soap or an appropriate detergent.
- Do not use solvents or thinners.
- Do not inhale the vapours and sprays; a continual change of air should be ensured for application in a closed environment.
- Under no circumstances drink, eat or smoke during use.
- Comply with safety regulations on the use of products that are inflammable or contain solvents.

For applications with surfaces, climatic conditions or use other than those indicated in the product sheet contact our Technical department.

NOTE

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local BASF representative.

BASF reserves the right to have the true cause of any difficulty determined by accepted test methods.

QUALITY AND CARE

All products originating from BASF's Dubai, UAE facility are manufactured under a management system independently certified to conform to the requirements of the quality, environmental and occupational health & safety standards ISO 9001, ISO 14001 and ISO 45001.

* Properties listed are based on laboratory controlled tests.

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NOTE

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